



# INSTALLATION GUIDE

## BBT025/ BBC025/ BBBCD025

TOYOTA LANDCRUISER  
200 SERIES



- Ironman 4x4 BBT/ BBC/ BBBCD025 Bull Bars fit to a Toyota Landcruiser 200 Series.
- It will take about 3 hours to install.

**NOTE:** This product has been tested for air bag compatibility and therefore the mounting system **MUST NOT** be modified

**IMPORTANT:** Bull Bar installations should only be done by a qualified person and it is the responsibility of this person to ensure correct fitment.

1. Before installation check bull bar application is compatible with your vehicle.

2. Remove number plate and grill and store in a safe place for later re-fitment.

3. Locate and cutout cutting template at the end of this Instruction Guide.

4 Mask outer ends of bumper bar and place cutting template in position in line with joint between bumper and mudguard, and wheel arch.



5. Mark cut line and repeat for other side.



6. Remove bumper bar from vehicle.



7. Remove grill and fog light assemblies from bumper bar and cut along lines marked previously to remove lower section of bumper.



8. Remove aluminium bumper reinforcement and mounting brackets from chassis.



9. Remove recovery eyes and tie down points from chassis.



10. Attach mounting cradle to chassis as shown, reusing factory hardware.



Step 10 Continues over the page.





11. Refit bumper.



12. Install pinch weld to ends of bumper.



13. If winch is being installed, refer to winch installation instructions Pages 7 - 10.

14. Unwrap bull bar. Check over riders and light assemblies are tight in bull bar before installation.

15. Fit bull bar to chassis brackets using M12 bolts, flat washers, spring washers and nuts provided.



16. Align bull bar with vehicle and tighten all bolts.



17. Once bull bar is aligned with vehicle and tightened, drill through pinning holes (circled in red) between bull bar and chassis bracket and secure with bolts, washers and nuts provided.

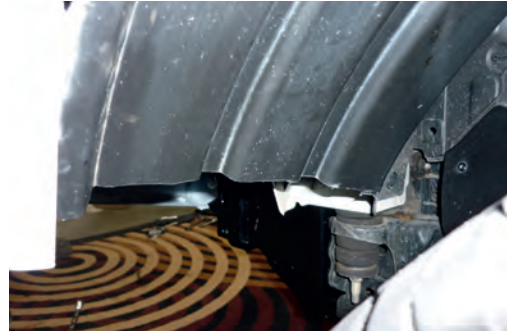


18. Connect park lights, indicators and fog lights as per wiring diagrams on page 11 of Instruction Guide.

19. Fit protection plates underneath the bull bar using M8 bolts, spring washers and flat washers provided.



20. Trim guard liners as shown.



# Winch Installation

**IMPORTANT:** Before winch is installed to winch cradle, the clutch handle will need to be rotated to a more convenient position for access through bull bar.

1. Stand winch vertically on motor with gearbox facing upwards.



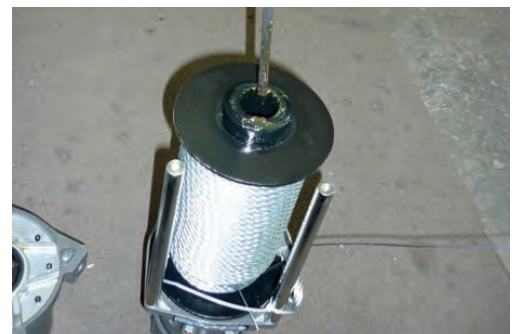
2. Undo and remove 2 chrome Allen head bolts which hold the gearbox to the tie rods.



3. Lift gearbox off winch.



**NOTE:** If shaft comes out of cable drum remove it from the gearbox and place it back into the drum making sure it engages with the brake.





NOTE: Also make sure that the drum support bush remains in the end of the drum support housing with the locating tang in the correct position.



4. Undo and remove 10 Allen head bolts that hold the gearbox housing to the drum support housing and rotate the drum support housing to the desired location.

For most Ironman 4X4 bull bars the gearbox will need to be rotated 2 holes in an anti clockwise direction. Make sure the gearbox gasket does not tear.



5. Re-install 10 bolts and tighten firmly.  
NOTE: Take care not to over-tighten.



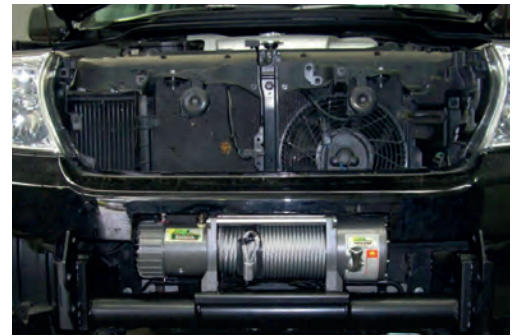
6. Refit gearbox to winch, refit and tighten Allen head bolts into tie rods.





7. Before winch can be bolted to cradle a section of bumper bar will need to be removed.

To do this temporarily position winch on cradle and trace around winch onto front bumper and remove section as shown.



8. Bolt winch to cradle with gearbox to the left hand side of vehicle and cable spooling from bottom of the cable drum using bolts and washers provided.



9. Bolt roller fairlead to recess in front of bull bar using bolts, washers and nuts provided.



10. Fit bull bar to vehicle referring to steps 14 - 20 of bull bar fitting instructions.

11. If winch control box is being fitted to top of bull bar remove control box bracket from control box.

12. Place control box on top of centre pan of bull bar with socket for hand controller facing outwards from vehicle. Mark position of the four mounting bolts.

Drill four holes to 6.5mm. Rust proof and de burr and attach control box to bar.



13. Connect three colour coded cables to the corresponding poles on winch motor.



14. Connect the thin black earth wire and negative battery cable to the earth connection on the opposite side of winch motor.



15. Run the positive and negative battery cables into the engine bay taking care to secure cables away from any sharp or moving objects.

Connect negative battery cable to the main battery.

16. Find a convenient location close to main battery to mount battery isolation switch.

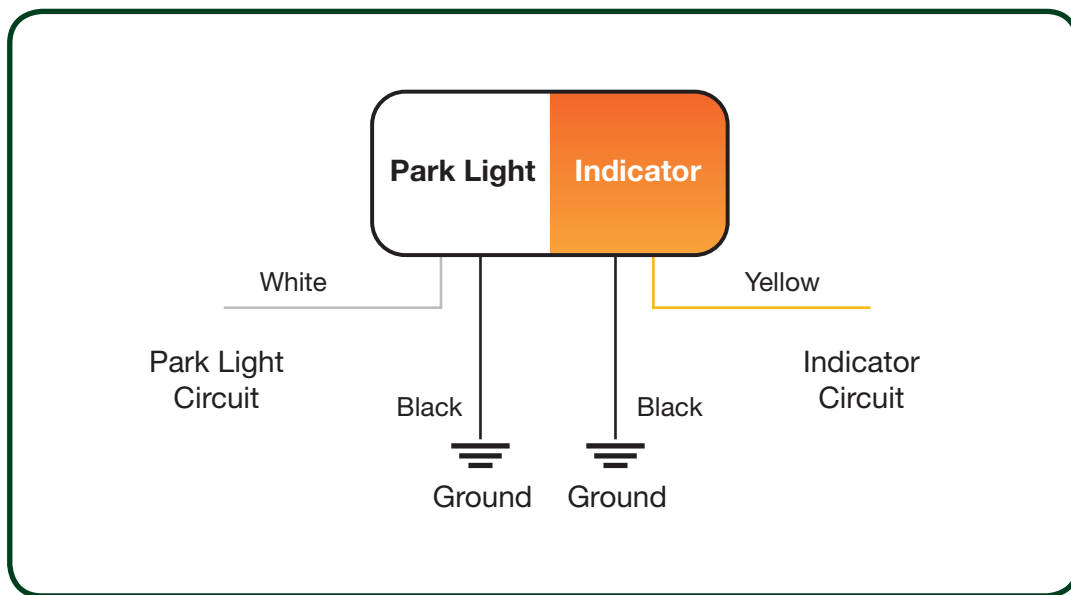
Connect positive battery cable to one side of isolation switch and connect other side to the positive battery terminal of main battery.



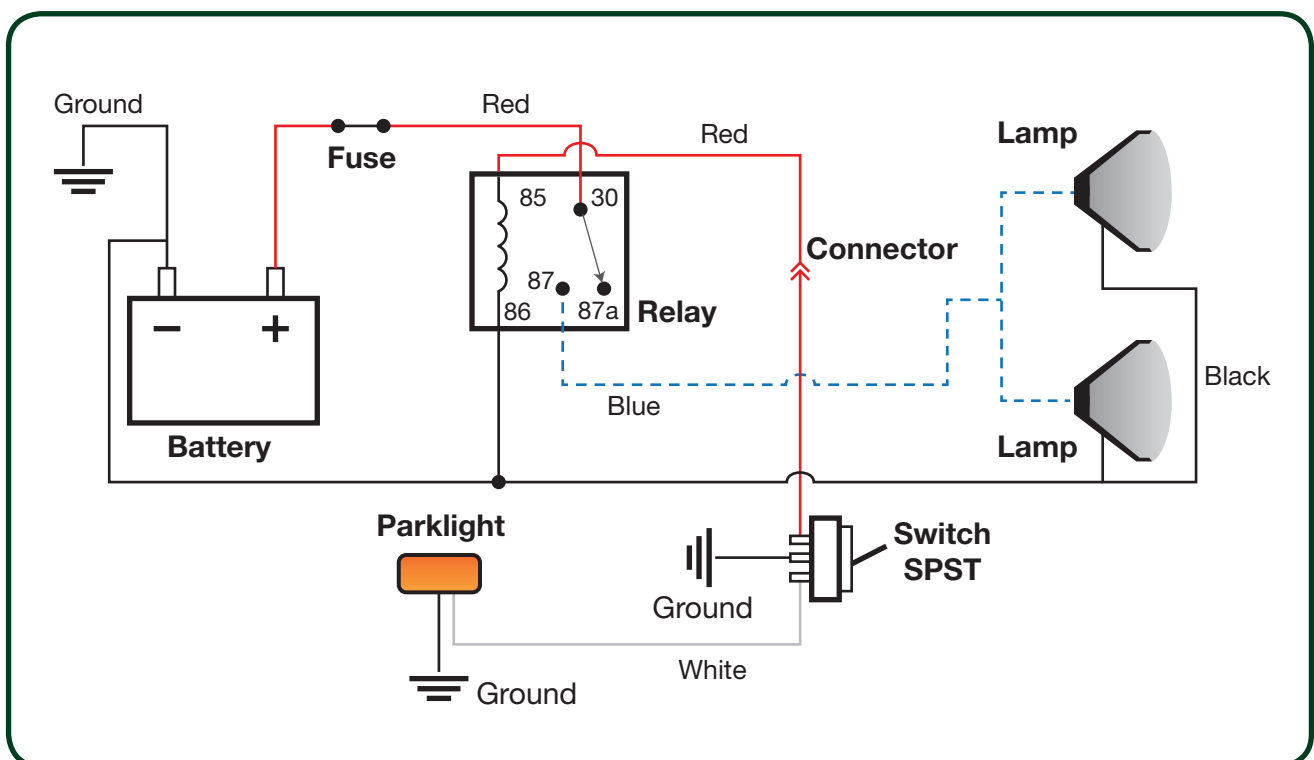
17. Once completed, refer back to step 14 of bull bar fitting instructions.

# Wiring Diagrams

## PARK LIGHT & INDICATOR

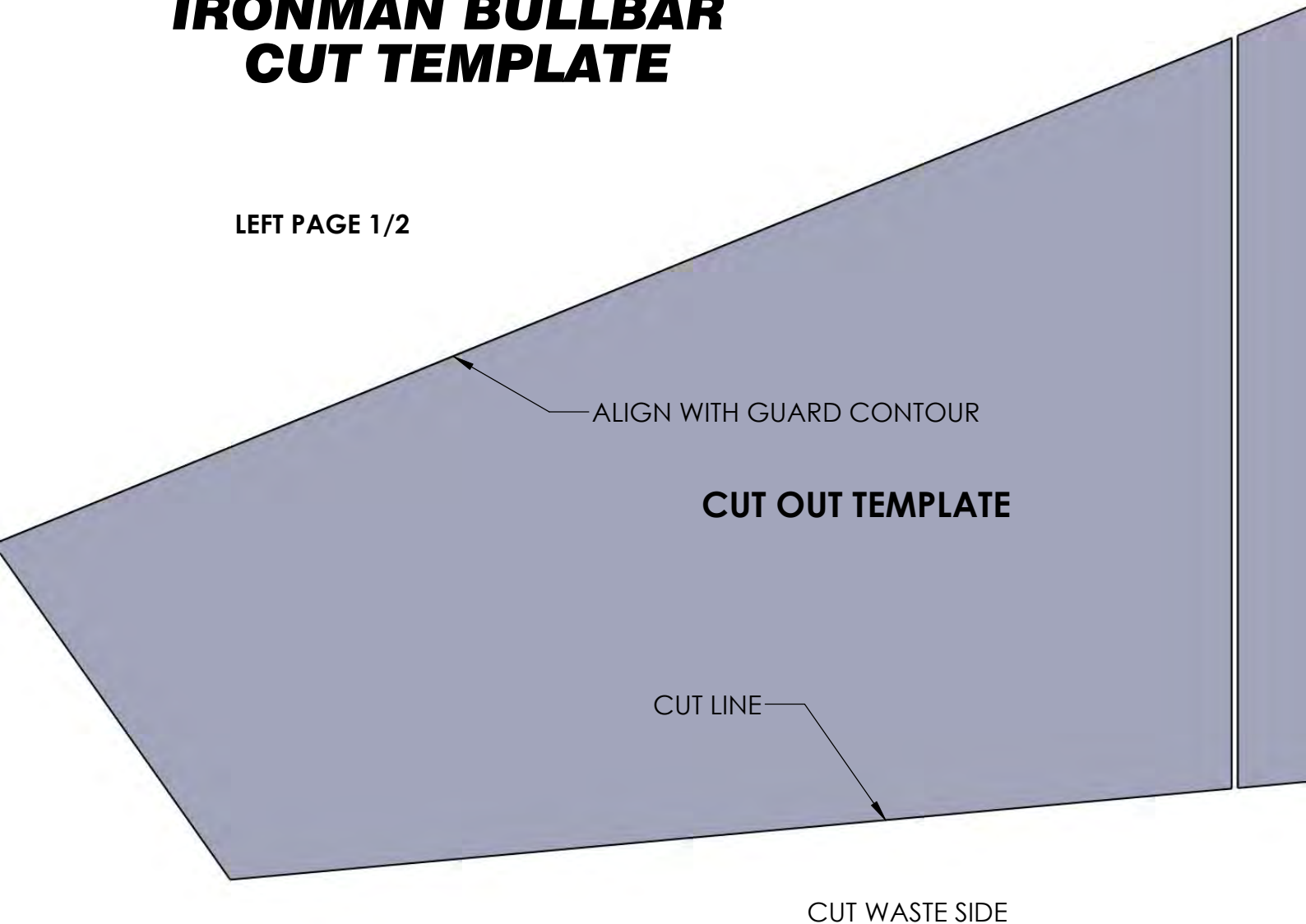


## FOG LIGHTS



# **TOYOTA LANDCRUISER 200 IRONMAN BULLBAR CUT TEMPLATE**

LEFT PAGE 1/2



1) BUTT PAGES TOGETHER, CHECK THAT DOUBLE LINES ARE PARALLEL AND 20mm APART.

2) TAPE PAGES TOGETHER AND CUT OUT PAPER TEMPLATE.

3) ALIGN TEMPLATE AS SHOWN ON VEHICLE AND CUT BUMPER WHERE INDICATED.



RIGHT PAGE 2/2

ALIGN WITH GUARD CONTOUR / HEADLIGHT

## CUT OUT TEMPLATE

DOUBLE LINES ON EACH PAGE SHOULD BE PARALLEL AND 20MM APART, WHEN TAPING PAGES TOGETHER BEFORE CUTTING OUT TEMPLATE

CUT WASTE SIDE

CUT LINE

**IRONMAN 4X4**  
**CNR CENTRE AND WESTALL RD**  
**CLAYTON VIC AUSTRALIA 3168**  
**1300 731 137**

**IRONMAN 4X4**  
**1 HINKLER CRT**  
**BRENDALE QLD AUSTRALIA 4500**  
**07 3482 9500**

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